



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

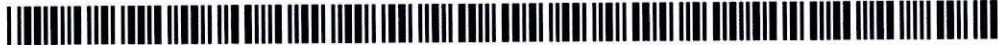
RBEM621A1001101 S5330

Job Sheet 182917



Part No: RBEM621A1001101 S5330 **Job Qty:** 1 ea

Part Name: Wide Tabs Folding Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 10/15/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBEM621A1001101 S5330 Rev. B IPP Rev A. 17.10.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		10/15/18	0.00	0.00	Purchasing		SEP 17 2018
110	Packaging	1 pcs		10/15/18	0.00	0.00	Packaging2		SEP 17 2018
120	QC	1 pcs		10/15/18	0.00	0.00	QC6		
121	Small Fab	1 pcs		10/15/18	0.00	1.00	Small Fab-9		
122	QC	1 pcs		10/15/18	0.00	0.00	QC5		SEP 26 2018
130	Packaging	1 pcs		10/15/18	0.00	0.00	Packaging3-1		SEP 26 2018
140	QC21-SA	1 Ea		10/15/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 040949 MANUFACTURE RBEM621A1001101 S5330 AS PER DWG Supplier: METEC Certificate
Descriptions: of conformity is required

121 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
APP-IM2450-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case
and pack case as per DWG.

SEPT 06. 2018 x 1 R L

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM621A1001101 S5330P	Wide Tabs Folding Tool	1 pcs (1 ea)	100-Purchasing	5110568
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	121-Small Fab	5066276
APP-IM2450-E	Case	1 Ea (1 ea)	121-Small Fab	5109820
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	5031040
RBEM621A1001101 S5330-27	Bottom Foam 6.40 X 13 X 18	1 pcs (1 ea)	121-Small Fab	5109818
RBEM621A1001101 S5330-29	Lid Foam 1.88 X 13 X 18	1 pcs (1 ea)	121-Small Fab	5109819

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM621A1001101 S5330P	1	0	0
121-Small Fab	97524A032	4	539	0
	APP-IM2450-E	1	0	0
	RB41011	1	792	0
	RBEM621A1001101 S5330-27	1	0	0
	RBEM621A1001101 S5330-29	1	0	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S110573



Part: RBEM621A1001101 S5330

Job No: 182917

Serial No/Batch: S110573

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 09/17/18

Part Specifications

Specifications could not be found.

Plex 9/6/18 10:58 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040949**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040949
PO Date: 9/6/18
Due Date: 10/15/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182917	RBEM621A1001101 S5330P			Wide Tabs Folding Tool As per Dwg RBEM621A1001101 S5330 Rev. B	Firmed	-	10/15/18	1 pcs	0 pcs	1 pcs	\$4,432.00/pcs	\$4,432.00
2	182952	RBEM324U3010101P			Standard Landing Gear Wheel Replacement Device receive pcs	Firmed	-	10/15/18	1 pcs	0 pcs	1 pcs	\$1,042.00/pcs	\$1,042.00
3	182937	RBEM621A1001101 S5330P			Wide Tabs Folding Tool As per Dwg RBEM621A1001101 S5330 Rev. B	Firmed	-	11/1/18	1 pcs	0 pcs	1 pcs	\$4,432.00/pcs	\$4,432.00
Grand Total:													\$9,906.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 9/6/18 3:49 PM dart.Lussier.Patrick



www.mefec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Att. Patrick Lussier

Shipment No: 24015
Shipment Date: 11-Sep-2018
Ship Via: Pick up at METEC
Order Number: 3004
Order Date: 09/06/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040949
Terms: 2% 10 - Net 30 Days

----- Quantity -----								Job
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>
1	1	1 ✓	0	0	EA	DART-RBEM621A1001101S5330P Wide Tabs Folding Tool, drawing # RBEM621A1001101 S5330 Rev.1		3004-01

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Att. Patrick Lussier



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg. Rev.#	P.O. Number
1	DART RBEM621A1001101S5330P	Wide Taps Folding Tool	1	PO040949

MATERIAL: supplied by METEC

DAS
38
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

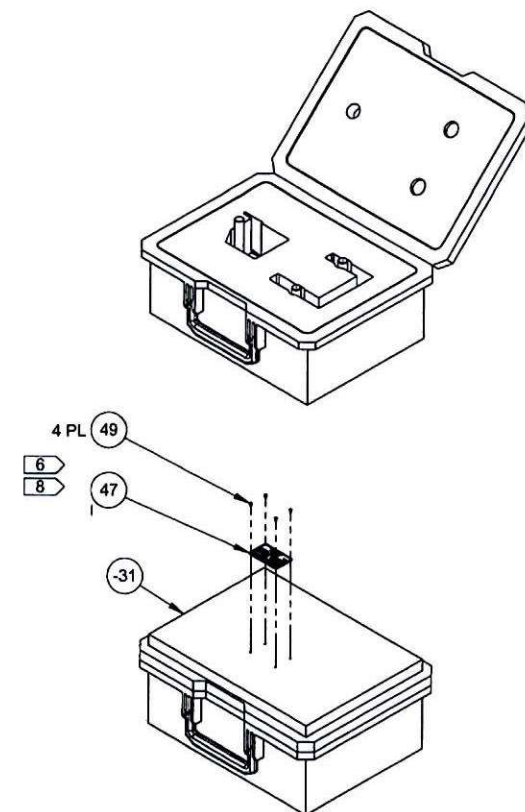
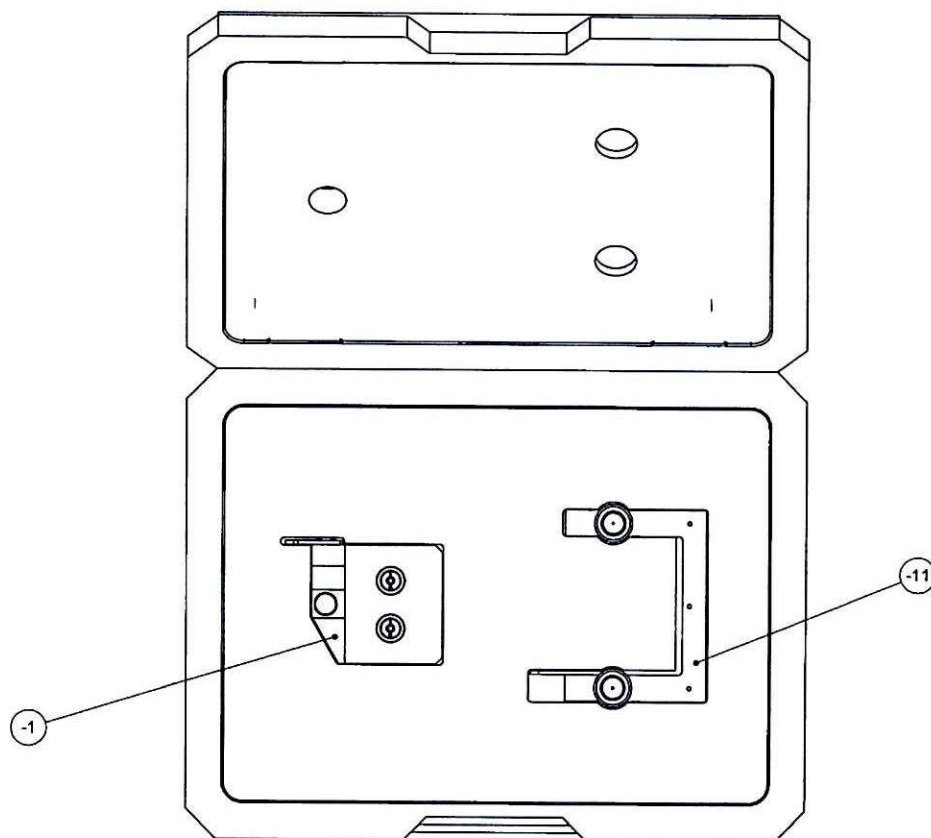
METEC Metal Technology Inc.

Guy Mayer

Vankleek Hill, September 11, 2018

ITEM NO.	QTY.	PART #	DESCRIPTION	PG
-1	1	RBEM621A1001101 S5330-1	DEFLECTION CLIP ASSEMBLY (TAB ADJUSTER)	2
-11	1	RBEM621A1001101 S5330-11	IMMOBILIZER CLIP ASSEMBLY (FIXTURE)	7
-31	1	RBEM621A1001101 S5330-31	PACKAGING ASSEMBLY	15
47	1	RB41011	DART PLACARD	-
49	4	MCMaster-CARR #97524A032	SEALING BLIND RIVET, DOMED, ALUMINUM, 1/8" DIA, .425"L	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
B	UPDATES TO -3, -9 FITS AND TOLS, ADDED -31 PKG SUBASSY	17-686	29/09/2017	SAC	WM



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MARK P/N AND S/N WHERE INDICATED
 - 7) REF. AIRBUS T/N: M621A1001101
 - 8) CENTER PLACARD IN AVAILABLE AREA OF THE PELICAN CASE
 - 9) HOT GLUE FOAM TO PELICAN CASE

DART AEROSPACE Hawkesbury, Ontario, Canada	
WIDE TABS FOLDING TOOL	
DWG NO. RBEM621A1001101 S5330	REV B
DESIGN BY: CLOUGH 28/10/2016	JDX 2 205 FRACTIONS & 1/8
DRAWN BY: SAC 10/02/2017	JDX 2 21 ANGLES & 5°
CHECKED: VM 10/02/2017	JDX 2 21 SURFACES = 115
MFG. APPR: ADP 10/04/2017	1. DIMENSIONS ARE IN INCHES
APPROVED: WM 10/12/2017	UNLESS OTHERWISE SPECIFIED
DATE: 02/10/2017	2. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	3. DIMENSIONAL LIMITS APPLY
	AFTER PLATING
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 17	
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FROM DART AEROSPACE LTD	